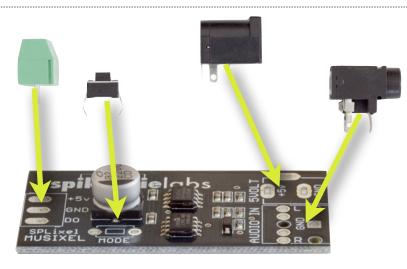
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Musixel Build Guide





Place the parts onto the PCB. Make sure the openings point towards the outside of the board.

Solder the legs where the red circles indicate. (Component legs not shown for clarity.)



Quick soldering tips:

Prep: Allow your soldering iron to get hot. Melt a small amount of solder on the tip of the soldering iron, so that it is shiny and not globby.



Touch iron to both pin and pad. Wait about 2 seconds.



Touch solder to the pin and pad. (Not the iron) Solder should start to melt.



Allow solder to flow onto pin and pad. Remove solder. Count 2 seconds with the iron still touching.



Remove iron.

Note: Solder should be smooth and shiny.



Trim with flush cutters if needed.

WEAR SAFETY GLASSES!



Caution: Avoid breathing the fumes. Wash your hands before eating or drinking. Wear safety glasses. Clean up small pieces.

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